

The Specialist in Equipments for
 Forging - Cutting - Drawing

Straight-sided hydraulic PRESS BILLAUD BA 300/100C

A1067

TECHNICAL DATA



Force of the ram by working:	300 T. to 250 bars
Adjustable pression:	25 to 250 bars
Stroke of the ram	800 mm
Force by rising	40 T.
Force of die cushion	100 T. to 300 bars
Adjustable pression:	30 to 300 bars
Stroke of die cushion	400 mm
Approaching speed of the ram	150 mm/sec.
Working speed of the ram	20 mm/sec.
Return speed	120 mm/sec.
Bar ejector in the ram adjustable stroke	300 mm
Working table area	1400 x 1000 mm
Die cushion table area	850 x 650 mm
Ram base area	1300 x 900 mm
Way between guides	1100 mm
Way between uprights	1550 mm
Maxi opening at High Dead Center bet. Ram and working table	1400 mm
Weight of the machine without oil	26 Tonnes
Pump	120 l/min.
Motor	80 HP

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