

The Specialist in Equipment for  
Forging - Cutting - Drawing

**KNUCKLE-JOINT PRESS  
FOR COLD EXTRUSION  
TYPE KB 0034 - 250 T.**

**A1197**

**TECHNICAL DATA**



|   |                        |        |
|---|------------------------|--------|
| Capacity  | 250 T.                 |        |
| Ram stroke  | 200 mm                 |        |
| Max. distance from LDC<br>for nominal capacity    | 28 mm                  |        |
| Ram stroking rate                                 | 40 c/mn                |        |
| Distance Table/Ram<br>Stroke down - adjustment up | 490 mm                 |        |
| Ram adjustment                                    | 16 mm                  |        |
| Table area  | 800 x 800 mm           |        |
| Lower ejector                                     | Stroke                 | 110 mm |
|   | Capacity               | 32 T.  |
| Upper ejector                                     | Stroke                 | 16 mm  |
|   | Capacity               | 10 T.  |
| Main motor power                                  | 25 kW                  |        |
| Dimensions:                                       | 2950 x 1950 mm         |        |
| Height over the floor                             | 4090 mm                |        |
| Air consumption per slide stroke                  | 0,00615 m <sup>3</sup> |        |
| Oil centralized lubrication                       |                        |        |
| Overload Security                                 |                        |        |
| Weight  | 21,5 T.                |        |

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