

Inventory number : 2423004

MACHINING CENTER

Manufacturer	CHIRON
Type	FZ 08 KS
Manufacturer number	414-38 (mfg.2005)

Travels ; X / Y / Z	450 / 270 / 310 mm.
Acceleration ; X / Y / Z	0,7 / 0,7 / 1,0 g
Fast speeds ; X / Y / Z	40 / 40 / 60 m/min
Spindle speeds	max. 15'000 min-1
Tool connection	HSK A 40
Milling cap. in St 60	max 60 cm3/min
Drilling cap. In St 60	max dia. 16 mm
Threading	up to M12
Magazine / tool posts	24 – special on this one 40
Tool changing time	abt. 0,8 sec.
Time clamp-to-clamp	abt. 2,2 sec.
5 axes execution	
NC Table tilting rotating	+/- 100°
Circular plates	100 mm
« Rasterbohrbild »	M6 x 50 mm
Rotations 4th. axis	40 min-1
Rotations 5th. axis	60 min-1
Direct measuring system for 4th. And 5th. axis	+/-20" / +/-20"
Distance spindle nose – table surface	170 – 450 mm
Max transportable weight	6 kg
